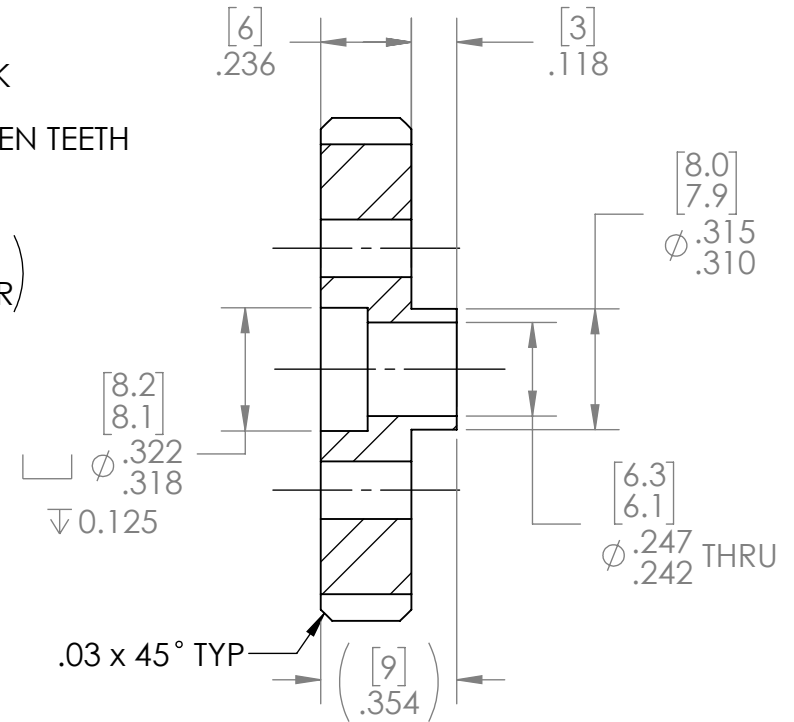
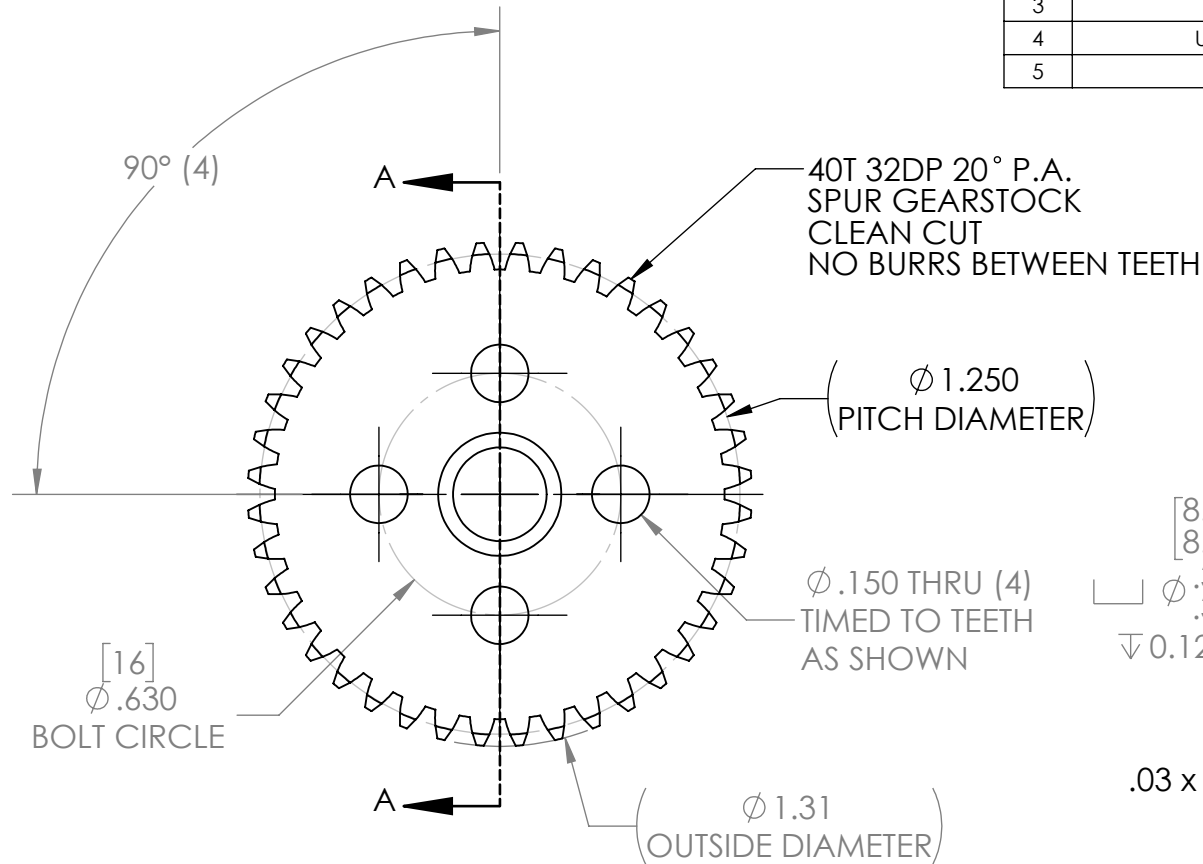
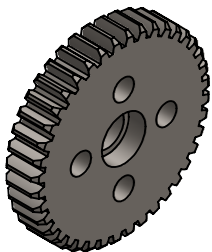


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	6/1/2016	N. LAWRENCE
2	UPDATED TO MEET AMDS-1	8/15/2018	A. BIRKEN
3	FIXED CHAMFER, GEAR NOTES	4/30/2020	N. LAWRENCE
4	UPDATED BOLT CIRCLE HOLE SIZE	8/25/2021	N. LAWRENCE
5	DIMENSIONS UPDATED	5/11/2022	T. JORGENSEN



SECTION A-A

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE: 40T 32DP 20PA 6mm BORE NUB GEAR			
TOLERANCES:		BREAK ALL SHARP EDGES					
FRACTIONAL	±1/16						
ANGULAR: MACH	±1°						
ANGULAR: BEND	±5°						
ONE PLACE DECIMAL	±0.1						
TWO PLACE DECIMAL	±0.01						
THREE PLACE DECIMAL	±0.005						
FOUR PLACE DECIMAL	±0.0005						
MATERIAL	4140 STEEL		NAME	DATE	SIZE	DWG. NO.	REV
FINISH		CHECKED	NL	5/12/22	A	am-3407	5
	DEBURRED	ENG APPR.					
	ZINC PLATED	MFG APPR.					
DO NOT SCALE DRAWING		Q.A.			SCALE: 2:1	WEIGHT:	SHEET 1 OF 1